

FIG. 2

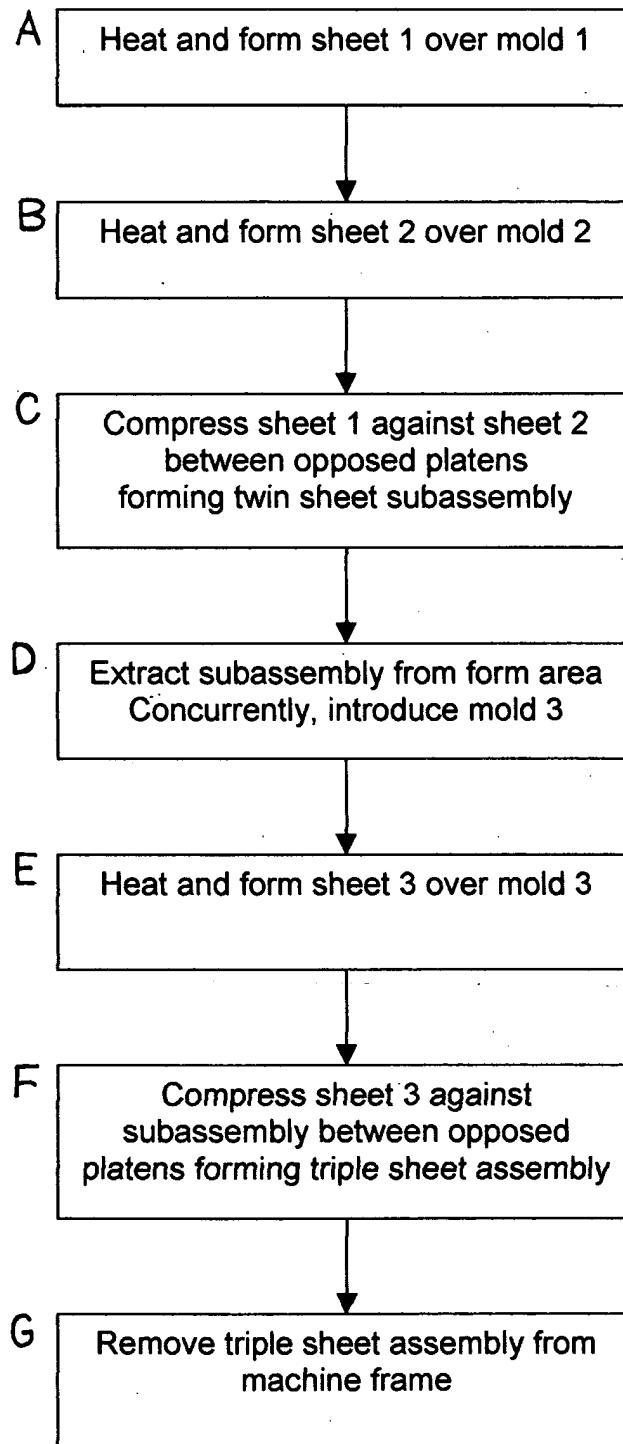


FIG 3

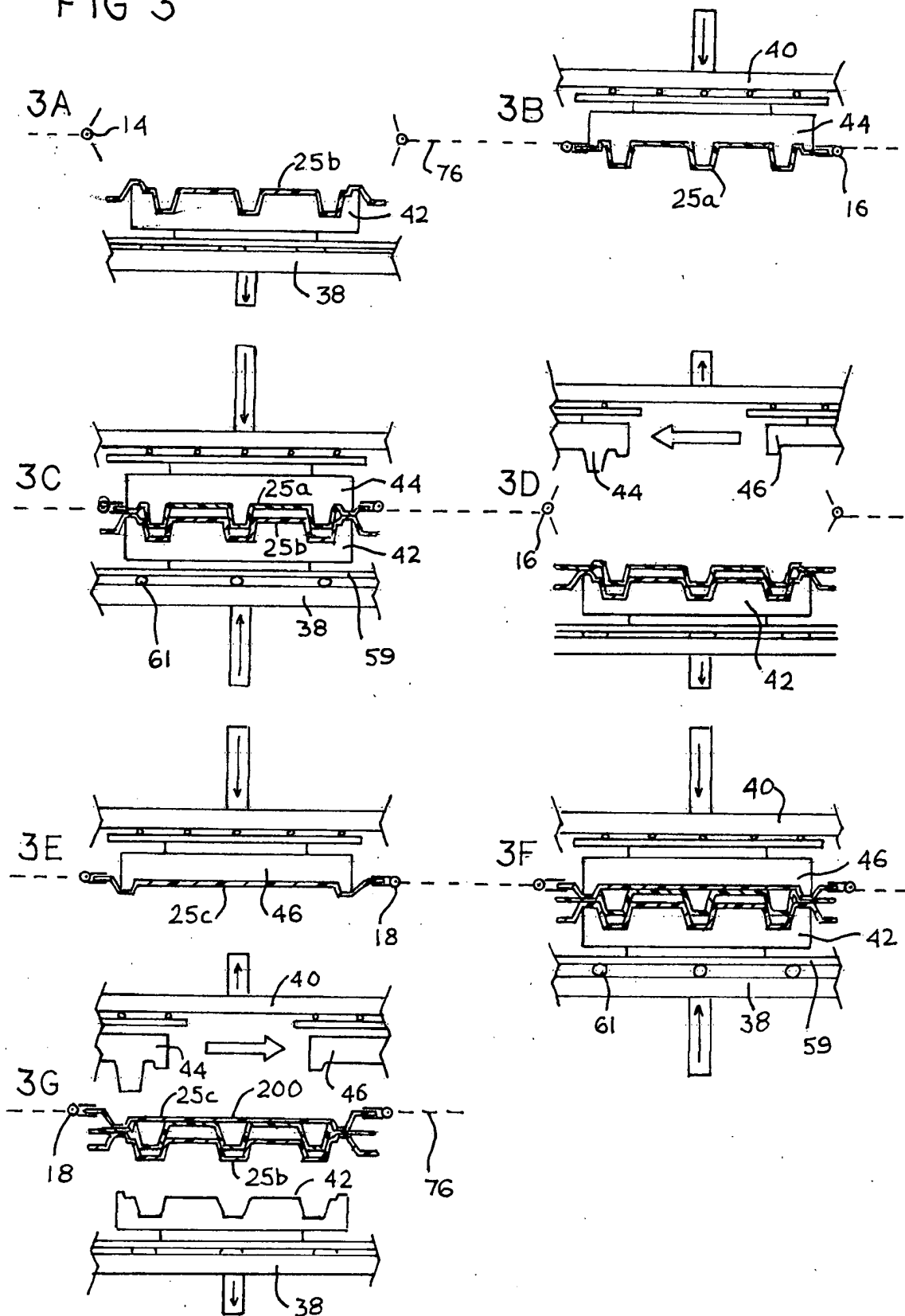
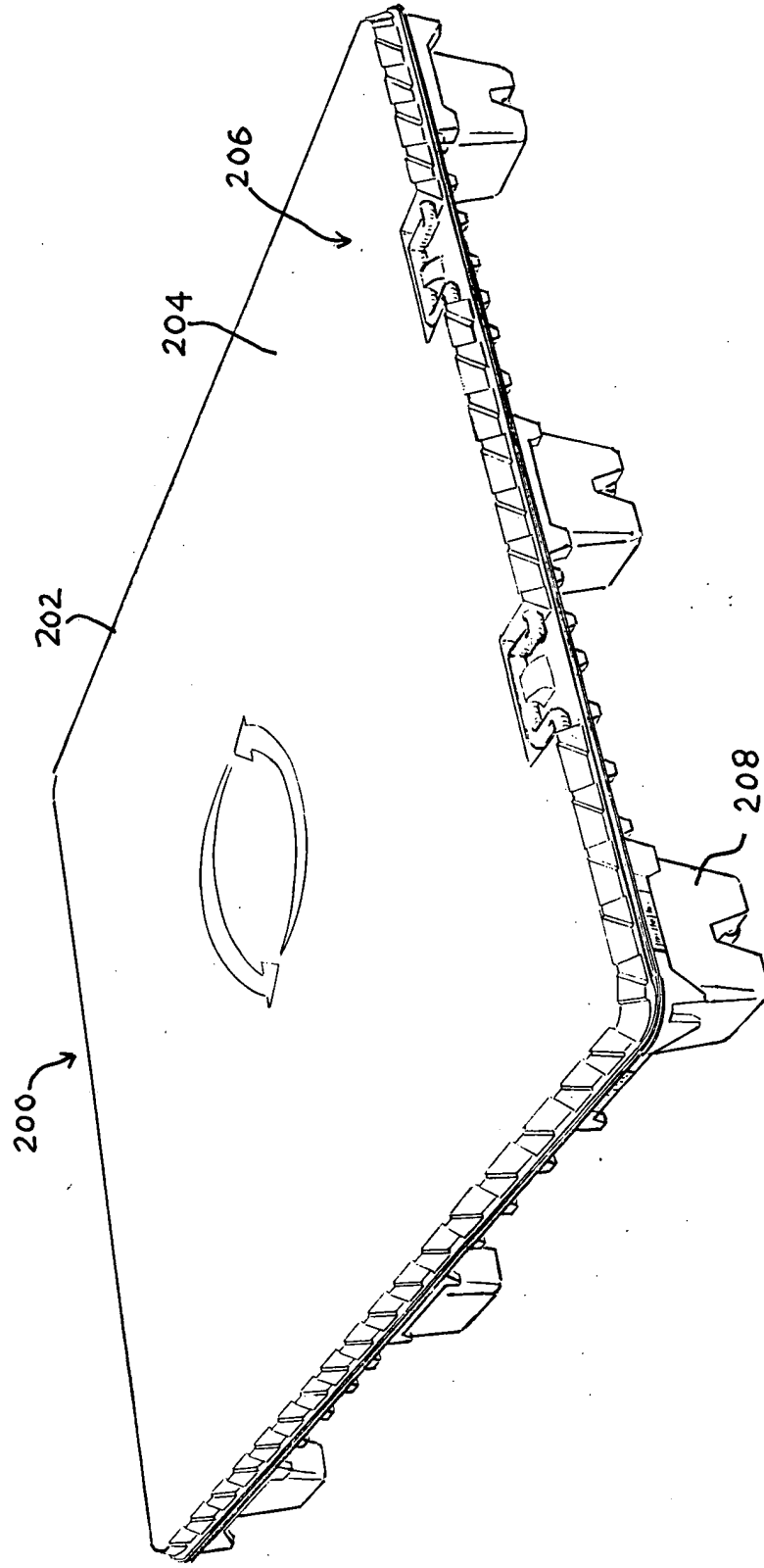
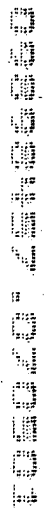


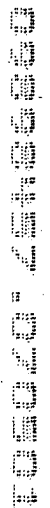
FIG 4



1. 凡在本市行政区域内从事生产、经营活动的个体工商户，均须依法向所在地工商行政管理部门申请注册登记，领取营业执照。



1. 凡在本市行政区域内从事生产、经营活动的个体工商户，均须依法向所在地工商行政管理部门申请注册登记，领取营业执照。



1. 凡在本市行政区域内从事生产、经营活动的单位和个人，均须依法缴纳房产税。
 2. 房产税的计税依据为房产原值减除一定比例后的余值。
 3. 房产税按年计征，分期缴纳。
 4. 房产税的征收管理由税务机关负责。
 5. 违反房产税规定的单位和个人，将依法受到处罚。
 6. 本规定自发布之日起施行。
 7. 本规定解释权归市人民政府。

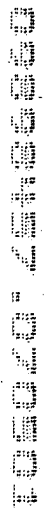
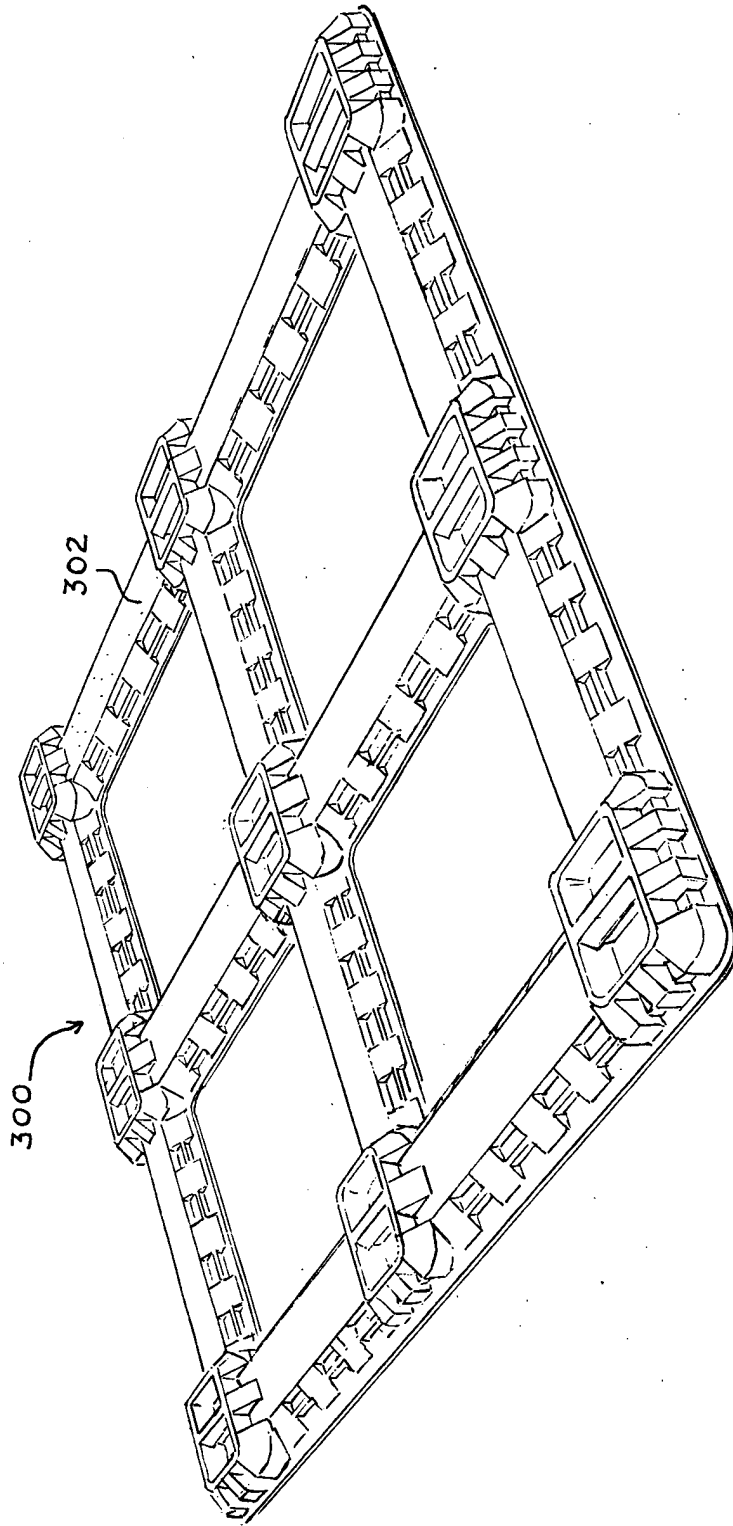


FIG 11



0000447.00001
105020 25488860

FIG 12

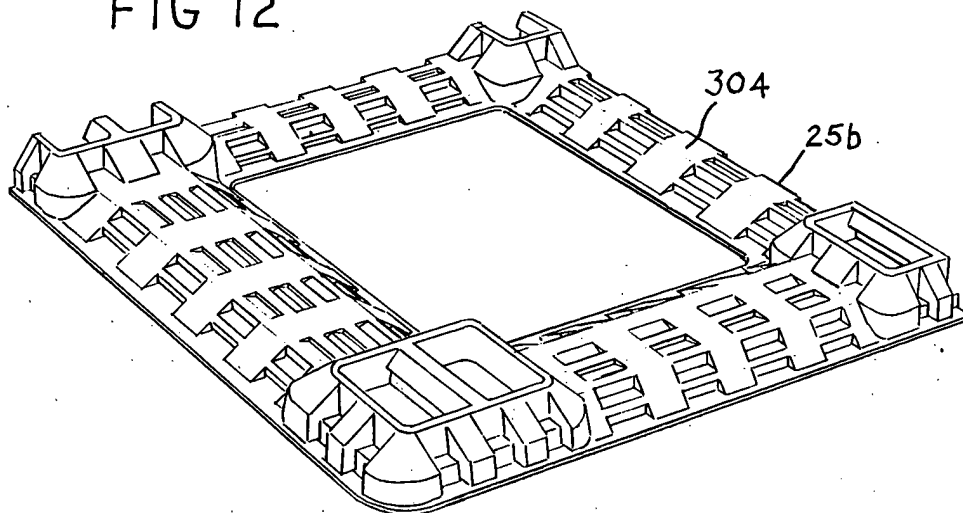


FIG 13

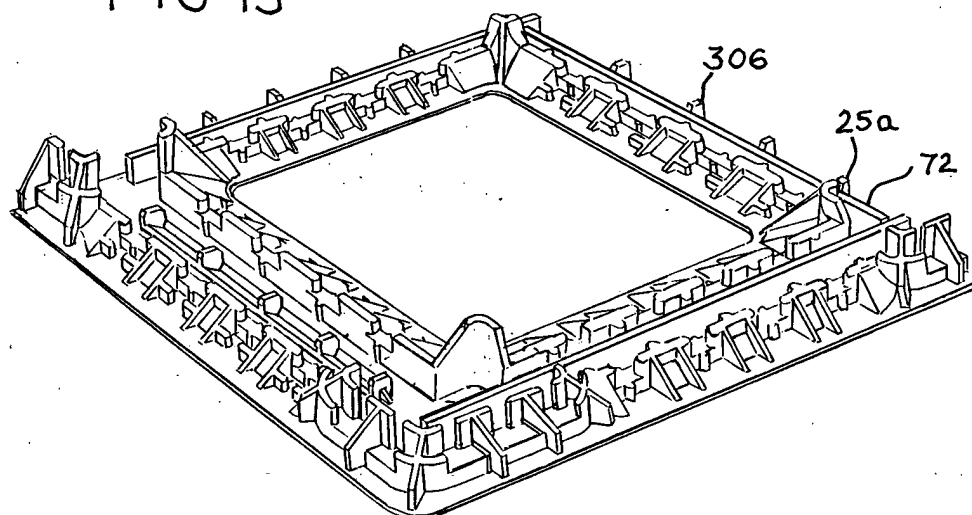


FIG 14

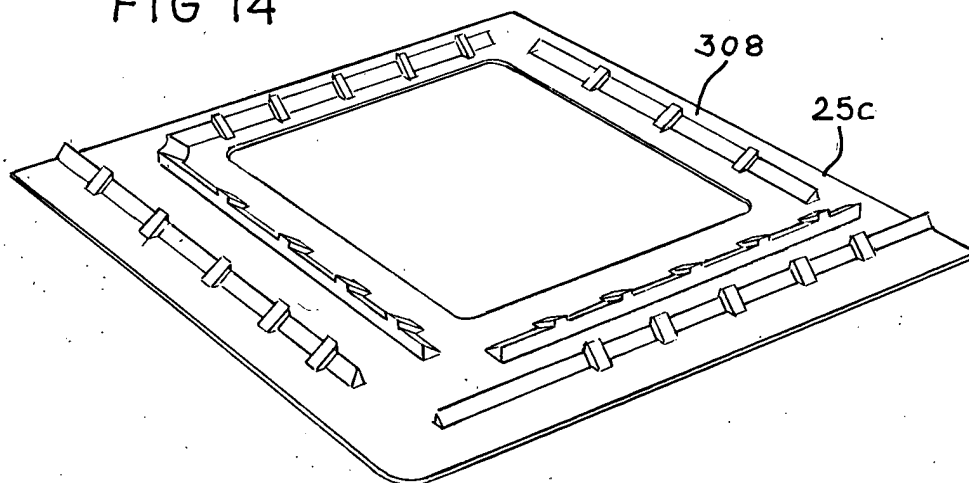
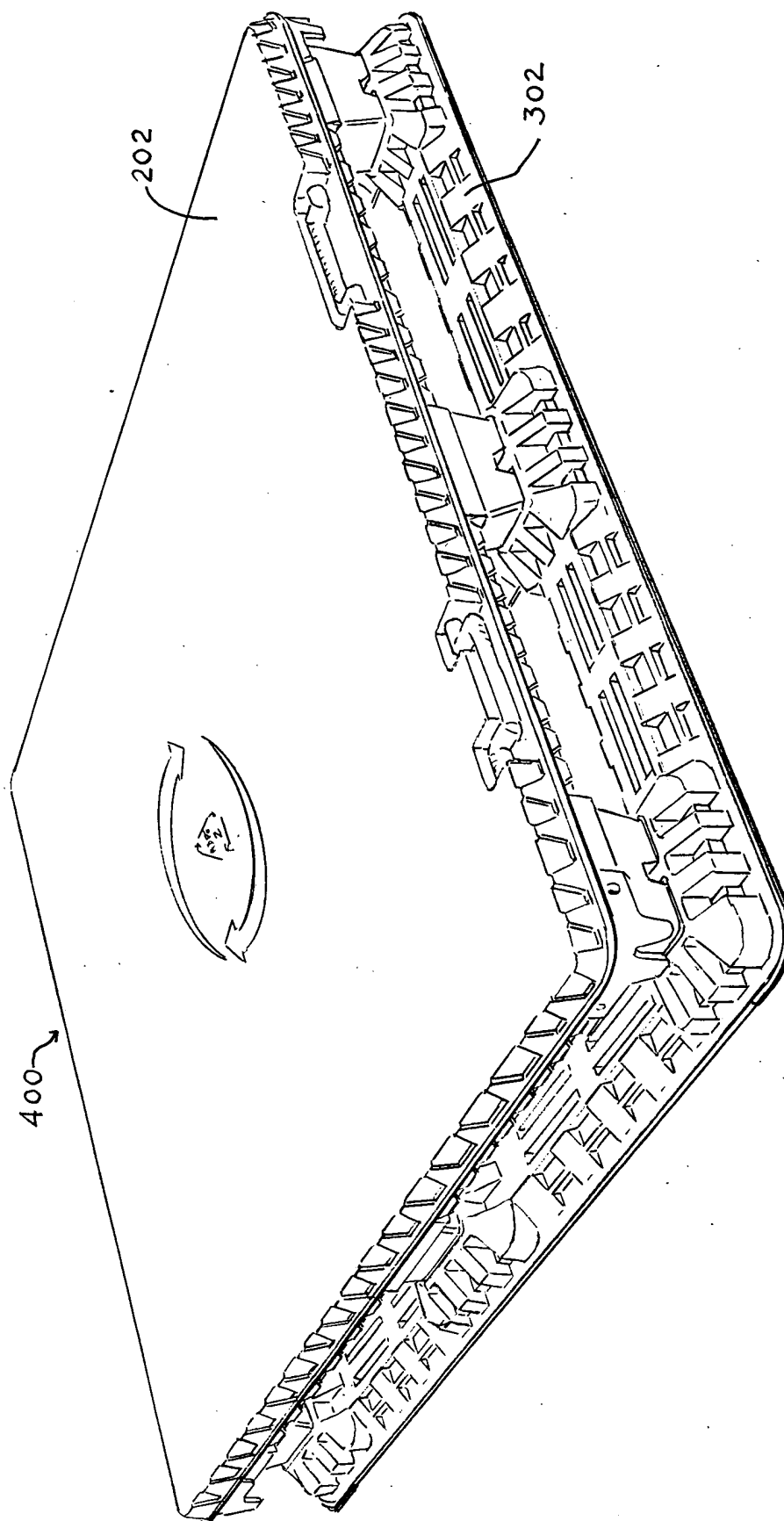


FIG 15



FORM 20-2 20000000

CHART 1 - OPERATING FUNCTIONS OF APPARATUS

FIG 16

	STATION ONE		OH1	STATION TWO		OH2	STATION THREE		OH3	STATION FOUR								TOTAL TIME	ROTATE
	UNLOAD	LOAD								SHUTTLE	LPE	UPE	VF	PF	LPR	UPR	FRAMES	DWELL	
CYCLE 1 SHEET 1		11	9																
CYCLE 2 SHEET 1						20.5													
SHEET 2		11	10.5																
CYCLE 3 SHEET 1							29.5												
SHEET 2						29.5													
SHEET 3		11	18.5																
CYCLE 4 FORM 1																			
SHEET 2							20			3.5	3.5	1.5	2	5	3.5	1.5	10	20	5
SHEET 3						20													
SHEET 4		11	9																
CYCLE 5 FORM 1/2																			
SHEET 3						27.5				2	3.5	2	2	10	3.5	1.5	10	27.5	5
SHEET 4																			
SHEET 5		11	16.5																
CYCLE 6 FORM 1/23										16.5	1.5	3.5	2	10	3.5	1.5	10	32	5
SHEET 4						32													
SHEET 5																			
SHEET 6		11	21																
CYCLE 7 PART 1	6																		
FORM 4																			
SHEET 5							20			3.5	3.5	1.5	2	5	3.5	1.5	10	20	5
SHEET 6						20													
SHEET 7		11	3																
CYCLE 8 FORM 4/5																			
SHEET 6							27.5			2	3.5	2	2	5	3.5	1.5	10	27.5	5
SHEET 7						27.5													
SHEET 8		11	18.5																
CYCLE 9 FORM 4/5/8																			
SHEET 7							32			16.5	1.5	3.5	2	10	3.5	1.5	10	32	5
SHEET 8						32													
SHEET 9		11	21																
CYCLE 10 PART 2	6																		
FORM 7																			
SHEET 8							20			3.5	3.5	1.5	2	5	3.5	1.5	10	20	5
SHEET 9																			
SHEET 10		11	3																

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FIG 17

CHART 2- TIME EACH SHEET SPENDS IN EACH OVEN IN SECONDS

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	3	27.5	32	62.5
SHEET 8	16.5	32	20	68.5
SHEET 9	21	20	27.5	68.5
TOTAL	40.5	79.5	79.5	199.5

CHART 3 – AMOUNT OF HEAT ENERGY RECEIVED BY EACH SHEET IN EACH OVEN IN PERCENT

	OVEN 1	OVEN 2	OVEN 3	TOTAL
SHEET 7	5%	44%	51%	100%
SHEET 8	24%	47%	29%	100%
SHEET 9	31%	29%	40%	100%
TOTAL	20%	40%	40%	100%

CHART 4 – REGULATED HEAT ENERGY PUTPUT FOR EACH SHEET

	OVEN 1	OVEN 2	OVEN 3
FIRST SHEET	40%	67%	78%
SHECOND SHEET	55%	71%	44%
THIRD SHEET	70%	44%	61%

FIG 18

Chart 5. Triple Sheet Controlled Heater Output

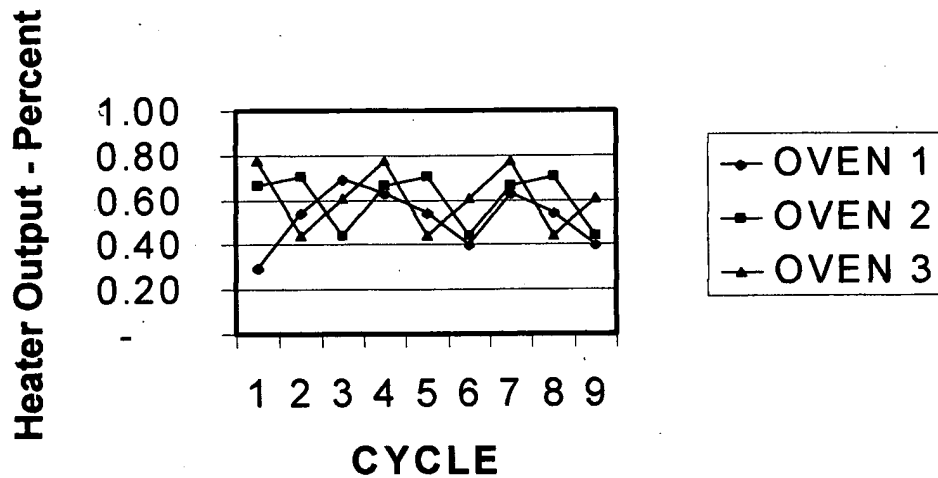


FIG 19

Chart 6: Twin Sheet Constant Heater Output

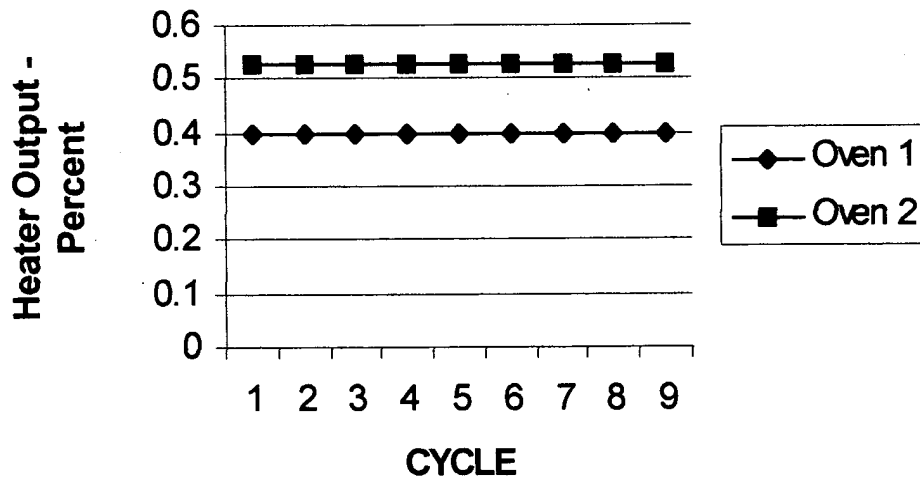


FIG. 24

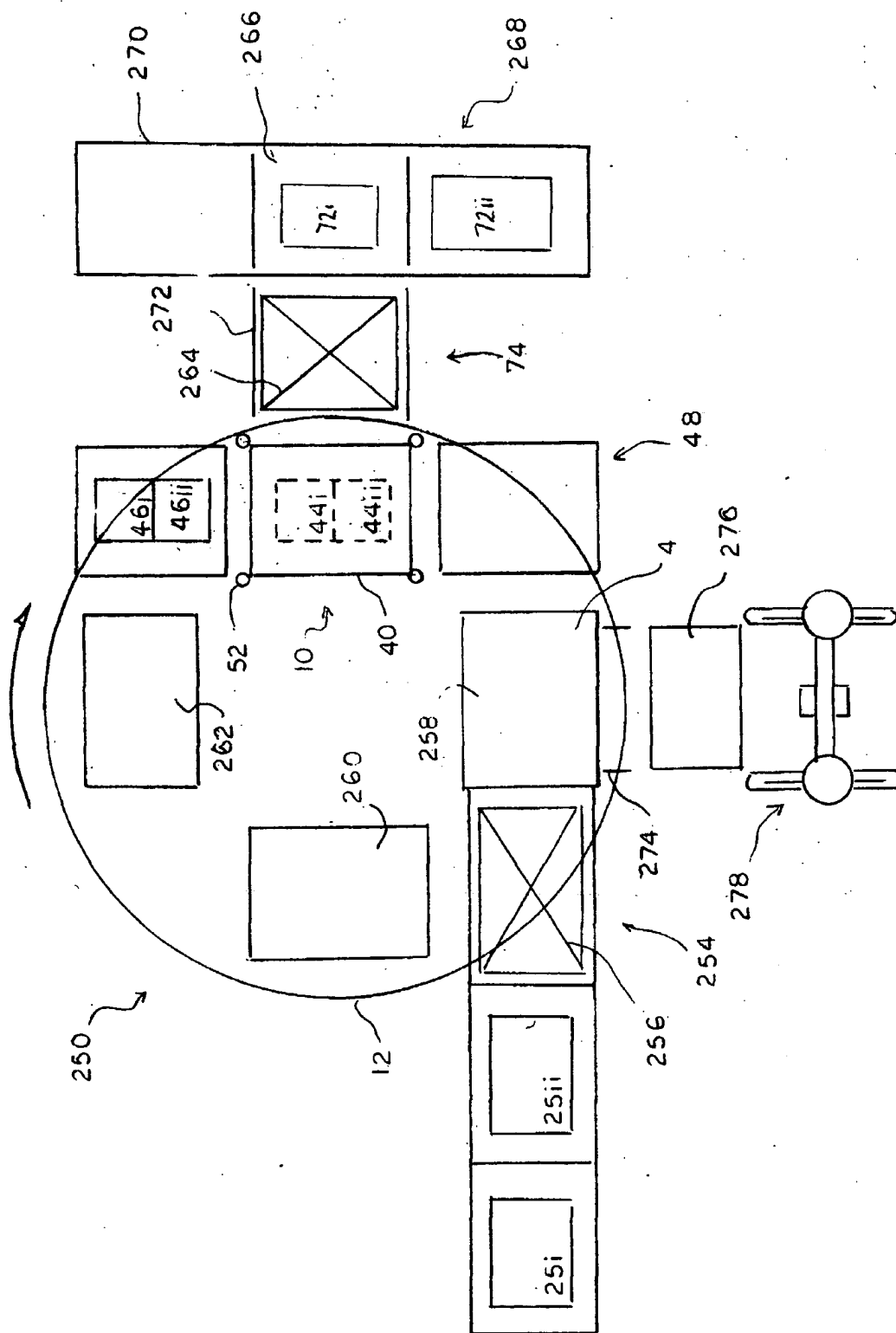


FIG 21A

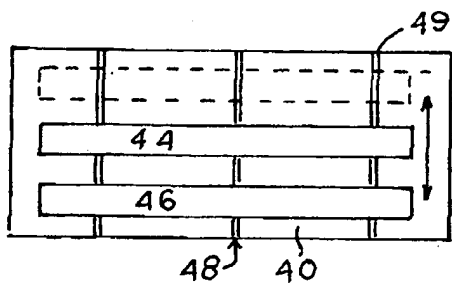


FIG 21B

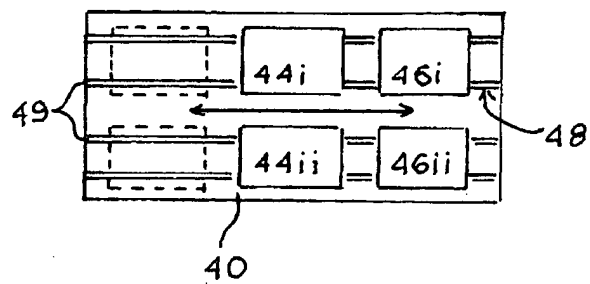


FIG 22A

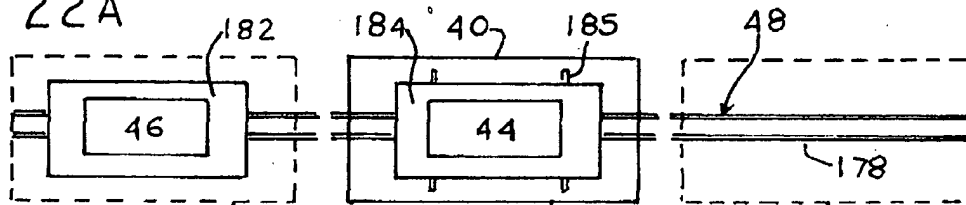


FIG 22B

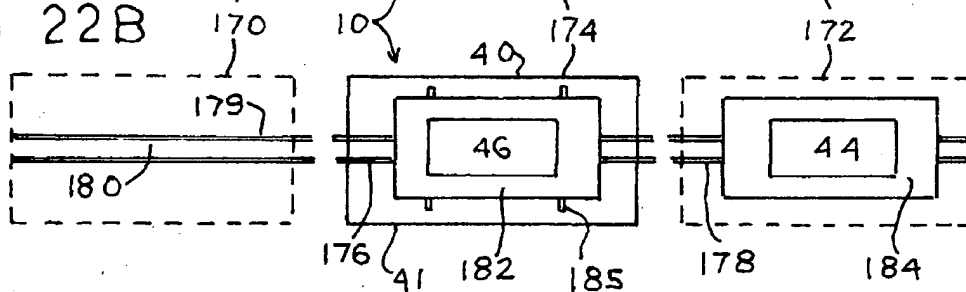
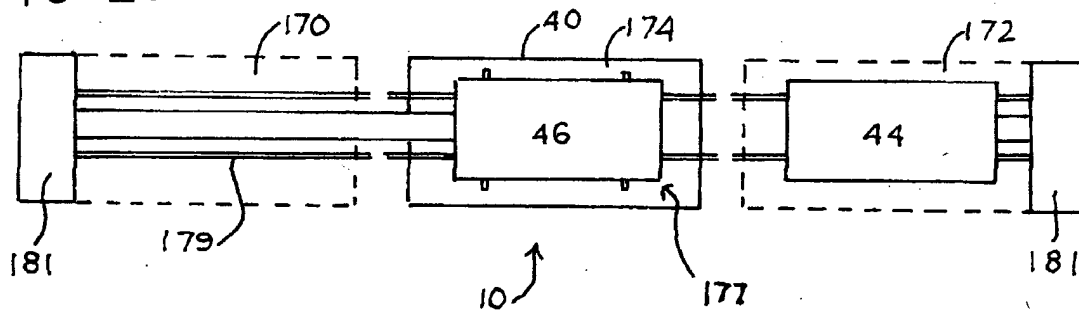


FIG 23



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